

HAROLD JOHNSON

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FINAL INSPECTION

CUSTOMER *Caltech*PIECE NO. ☐SAMPLING ☐

CONTRACT NO.

DWG. NO. *SEDM-0-EX2**Expander 2*P. O. NO. *5139500*JOB NO. *1204053*

OPERATION	NO. OF PIECES	DIMENSIONS		DATE	SAMPLING	PIECE NO.	INSPECTOR
SURFACE QUALITY	<i>1</i>	<i>60/40</i>	<i>OK</i>	<i>9/5/12</i>	<i>100%</i>		
SURFACE FLATNESS							
SURFACE SPHERICITY	<i>1</i>	<i>3x 1/2 fr. i.ee.</i>	<i>OK</i>	<i>9/5/12</i>	<i>100%</i>		
THICKNESS	<i>1</i>	<i>.1969 ± .002</i>	<i>.1967</i>	<i>9/5/12</i>	<i>100%</i>		
DIAMETER	<i>1</i>	<i>.3937⁺⁰ - .001</i>	<i>.3905</i>	<i>9/5/12</i>	<i>100%</i>		
LENGTH							
WIDTH							
ANGLES							
FOCAL LENGTH							
CENTERING	<i>1</i>	<i>.0004</i>	<i>OK</i>	<i>9/5/12</i>	<i>100%</i>		
T. I. R.							
RADIUS	<i>1</i>	<i>.381⁵¹ is .38115⁵² .8827 is .8841</i>		<i>9/5/12</i>	<i>100%</i>		
CHAMFER	<i>1</i>	<i>.0196 x 45°</i>	<i>OK</i>	<i>9/5/12</i>	<i>100%</i>		
PARALLELISM							
REFLECTIVITY							
ADHERANCE							
CERTIFICATIONS:	<i>1</i>	<i>on file</i>		<i>9/5/12</i>	<i>100%</i>		
MATERIAL	<i>1</i>	<i>PBL6Y</i>		<i>9/5/12</i>	<i>100%</i>		
TRANSMISSION							

Disposition: _____



Inspector _____