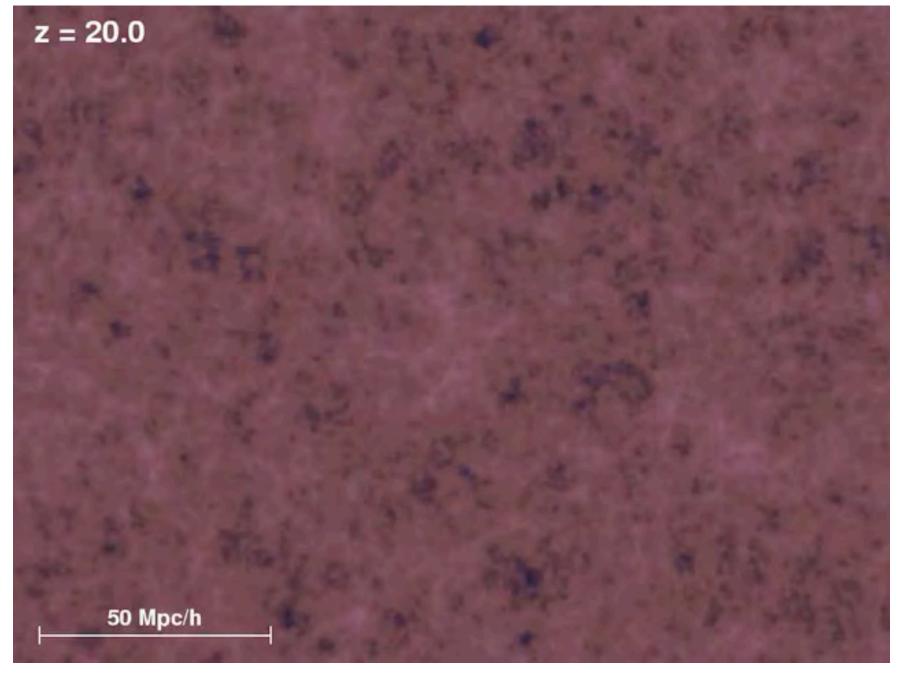
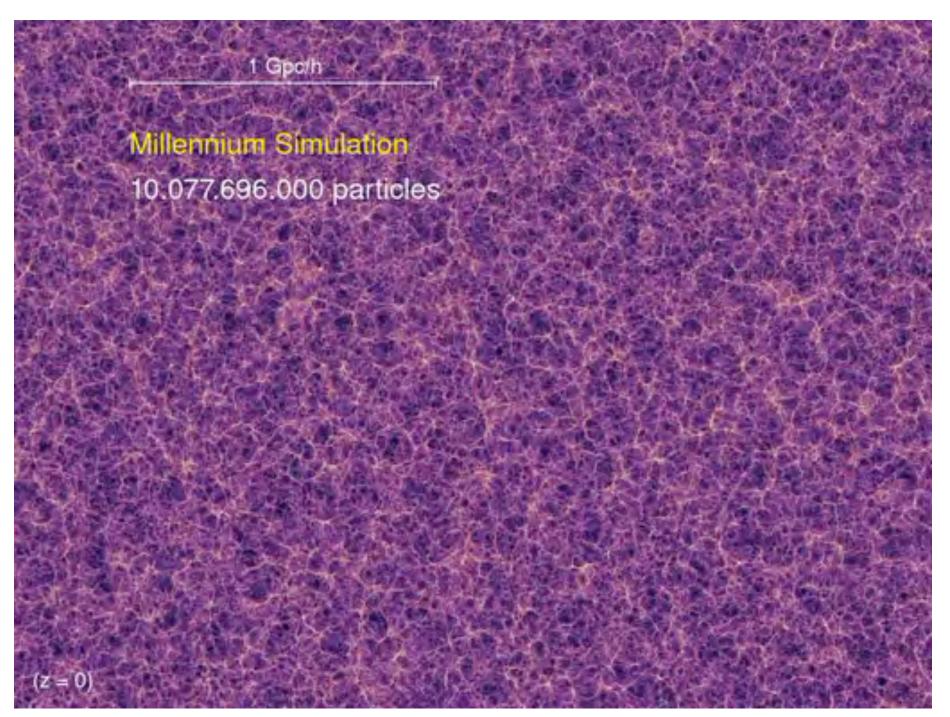


Exploring the Hot, Diffuse and Time-Domain Universe in the Millimeter/Submillimeter

Sunil Golwala/Jack Sayers Ay III Nov 21, 2025





Galaxy Cluster Primer

Most massive collapsed objects, formed at z < 2

Characteristics:

```
R ~ I-3 Mpc (10^{25} cm), collapsed from ~10 Mpc region (I Mpc = [9, 5, 3, 2]' at z = [0.1, 0.2, 0.5, I]) M ~ 10^{14} M_{\odot} to few x 10^{15} M_{\odot}, mostly dark matter, follows generalized Navarro, Frenk, White (NFW) profile
```

Hot baryonic plasma ~ 15-20% of mass

```
T \sim 10^8 \text{ K} = \text{few keV}

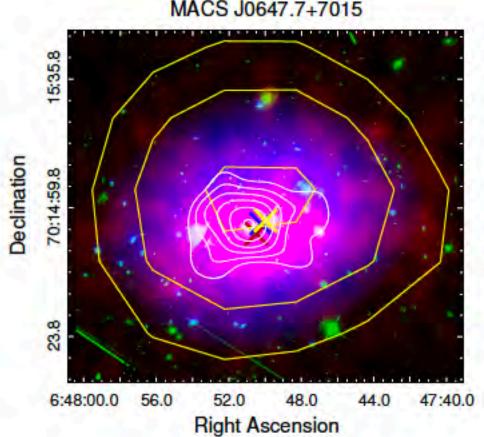
L_X = 10^{43} - 10^{45} \text{ erg/sec}

density = 0.001 - 0.1/cm^3
```

sound crossing time ~ 0.5 Gyr << age \rightarrow close to hydrostatic equilibrium gas somewhere between isothermal (P \propto ρ) and adiabatic (P \propto $\rho^{5/3}$) thermal conduction substantial but not perfect metallicity ~ 1/3-1/2 solar

10s to 100s of galaxies, ~2-3% of mass magnetic field ~ I μG

Observable in O/IR via detection of member galaxies Lensing of background galaxies in O/IR maps dark matter



green: HST image blue: lensing mass red: Chandra X-ray white, yellow: SZ Crosses: centroids for X-ray, SZ, and BCG

Galaxy Cluster Primer

Intracluster medium "emission" mechanisms:

X-ray emission from thermal bremsstrahlung

$$S_{\rm X} = \frac{1}{4\pi (1+z)^4} \int n_e^2 \Lambda_{ee} \, dl$$

 Λ_{ee} = cooling function $\propto T_e^{1/2}$

Thermal Sunyaev-Zeldovich (tSZ) effect: Compton scattering of CMB photons

$$\Delta T_{\text{CMB}} = f_{(x,T_e)} T_{\text{CMB}} \int \sigma_{\text{T}} n_e \frac{k_{\text{B}} T_e}{m_e c^2} dl$$

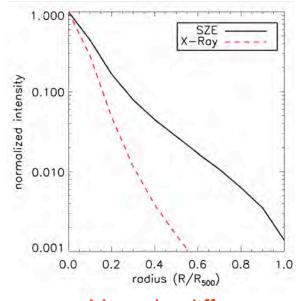
 $\sigma_{\rm T}$ = Thomson cross-section

Relativistic SZ (rSZ) effect:

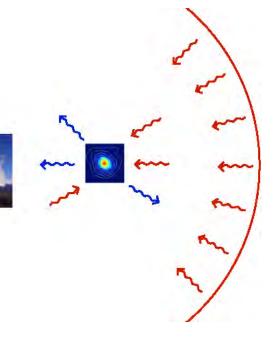
dependence of f on Te

Kinetic SZ (kSZ) effect:

Compton scattering due to Doppler shift (line-of-sight peculiar velocity)



Note the different dependences on n_e and T_e !



Self-Similar, Universal Cluster Model

Assume gravity dominates, not baryonic physics

A spherical overdensity breaks away from expansion, collapses, and virializes; density at virialization is cosmology-dependent $\Delta_0 \approx 180$. Defines virial radius ("edge of cluster"), total mass M_{tot}

$$\frac{4}{3}\pi\rho_c(z)\Delta_v(z)r_{\text{vir}}^3 = M_{\text{tot}}$$

$$\rho_c(z) = \text{critical density at redshift } z$$

$$\propto E^2(z) = \Omega_{M0}(1+z)^3 + \Omega_{\Lambda} + \Omega_{k0}(1+z)^2$$

Assume isothermality of gas (virialization to logical extreme) in non-singular isothermal sphere with gas temperature related to galaxy velocities

$$n_e({m r}) = n_{e_0} \left(1 + rac{r^2}{r_c^2}
ight)^{-3eta/2} \qquad eta = rac{\mu m_p \sigma^2}{kT_e} \qquad egin{array}{l} \sigma = {
m ID \ galaxy \ velocity \ dispersion} \ T_e = {
m gas \ (electron) \ temperature} \ eta = {
m I \ for \ ideal \ gas \ in \ equipartition, \ no \ gravity} \end{array}$$

Require hydrostatic equilibrium (gas pressure provides support against gravity): relates total mass sourcing gravity to gas temperature and density profile

$$M(r) = \frac{3\beta kT_e}{G\mu m_p} \frac{r^3}{r_c^2 + r^2}$$

Clusters as Cosmological Tools

Scaling relations and universal pressure profile suggest clusters are "well-behaved" and close to self-similar expectations

What can we do with them?

Geometrical tests

Angular diameter distance as function of z:

assume X-ray and SZ derived from same spherical plasma; different dependences on D_A (n_e vs. n_e ²) enable reconstruction of D_A (e.g., Wan et al 2021)

assume f_{gas} is independent of z and use differing dependences of estimates for M_{gas} and M_{tot} on D_A to estimate D_A (e.g., Mantz et al 2022)

Growth function + volume element tests: indirect measurements of cosmo params $\Omega_{\rm m}$, Ω_{Λ} , equation of state parameter w

dN(>M)/dz as function of z: abundance of clusters above a mass threshold as function of z measures combination of growth function and volume element, present day value measures normalization of density fluct. PS, σ_8

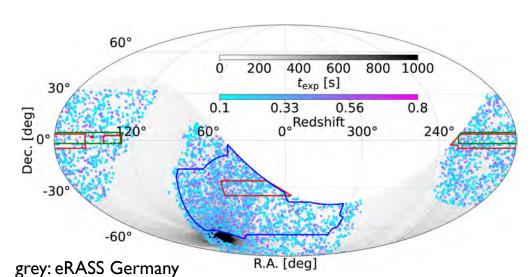
dN/dM as function of z: variation in mass function with z measures growth function, present day value measures normalization of density fluct. PS, σ_8

SZ secondary anisotropy spectrum: ensemble of clusters over cosmic time

All need connection between M and an observable: scaling relations v. important

M-independent prospect: peculiar velocity field via kinetic SZ effect

Clusters as Cosmological Tools



dots: optically confirmed; outlines: lensing overlap

dN(>M)/dz from eROSITA

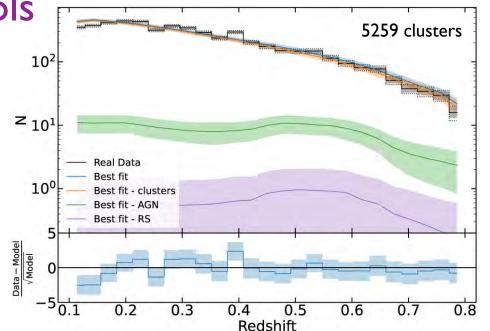
First all-sky X-ray survey since ROSAT RASS in 1990s

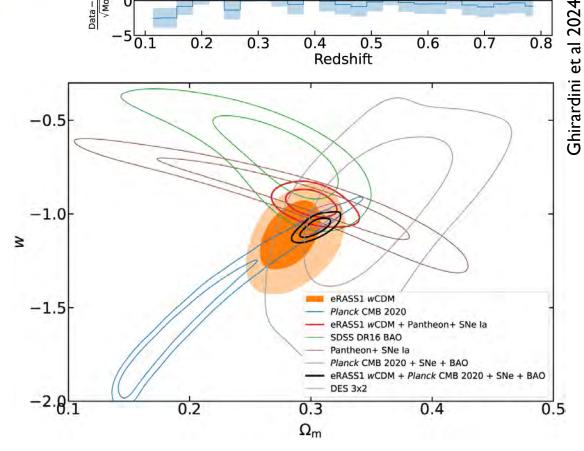
(but sky split between Germany and Russia...)

Mass calibrated using lensing

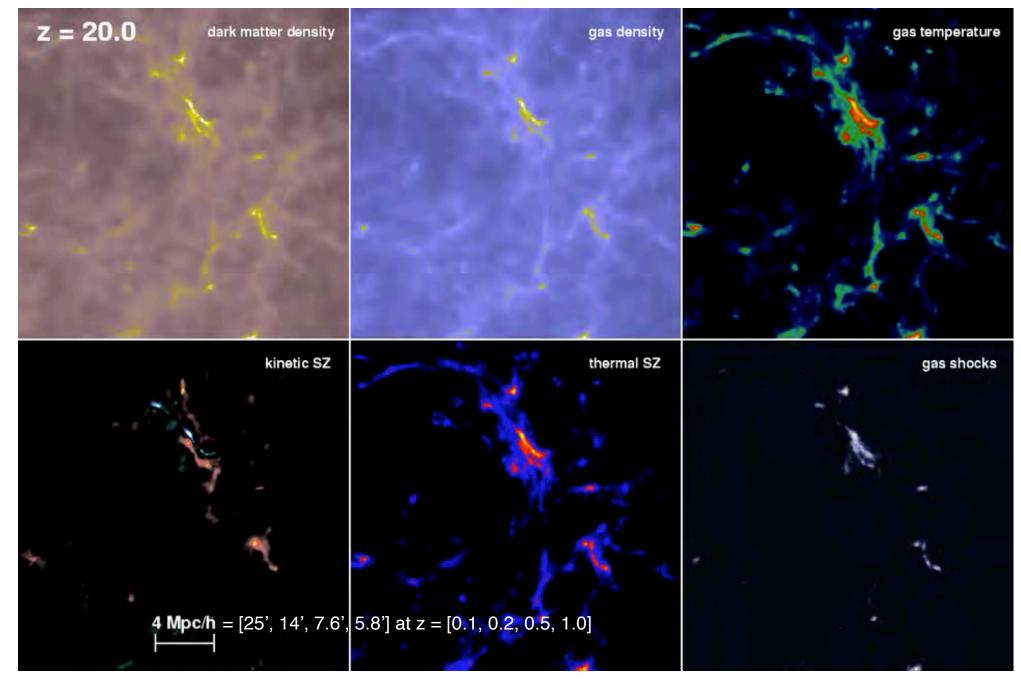
Scatter contributes to uncertainty

Consistent with other cosmo probes, helps to tighten constraints





It's really more complicated than that...



Questions, Questions

Underlying structure

Does the dark matter profile match simulations? Is it reflective of the redshift of formation? How does it evolve with time? How do scaling relation parameters depend on formation history and current morphology? How much dark matter substructure is preserved?

Composition

What is the baryon fraction as a function of radius and redshift? How are the baryons divided among stars, cold gas, and hot gas? What is the metallicity as a function of radius and redshift? Is there segregation of different elements? How did cluster magnetic fields come into existence and evolve?

Formation and Virialization

How is the kinetic energy of infalling gas thermalized? What are the bulk motions in the ICM? What do they tell us about the cluster assembly history? How much does the ICM deviate from hydrostatic equilibrium? What is the size and cause of temperature gradients in the ICM?

Energy Input and Loss Mechanisms

What is the role of radiative cooling? What is the form and effect of feedback from galaxies (AGN, winds, cosmic rays)? What is the cosmic ray content of the ICM? What impact does it have on the thermodynamics?

Physics of the ICM Plasma

What is the microscopic plasma physics of the ICM: thermal conductivity, viscosity, electron-ion equilibration time? What is the level of turbulence in the ICM? How is it created? Is the ICM stable against convective instability? What is the magnetohydrodynamics of the ICM, and how does it affect the plasma's properties?

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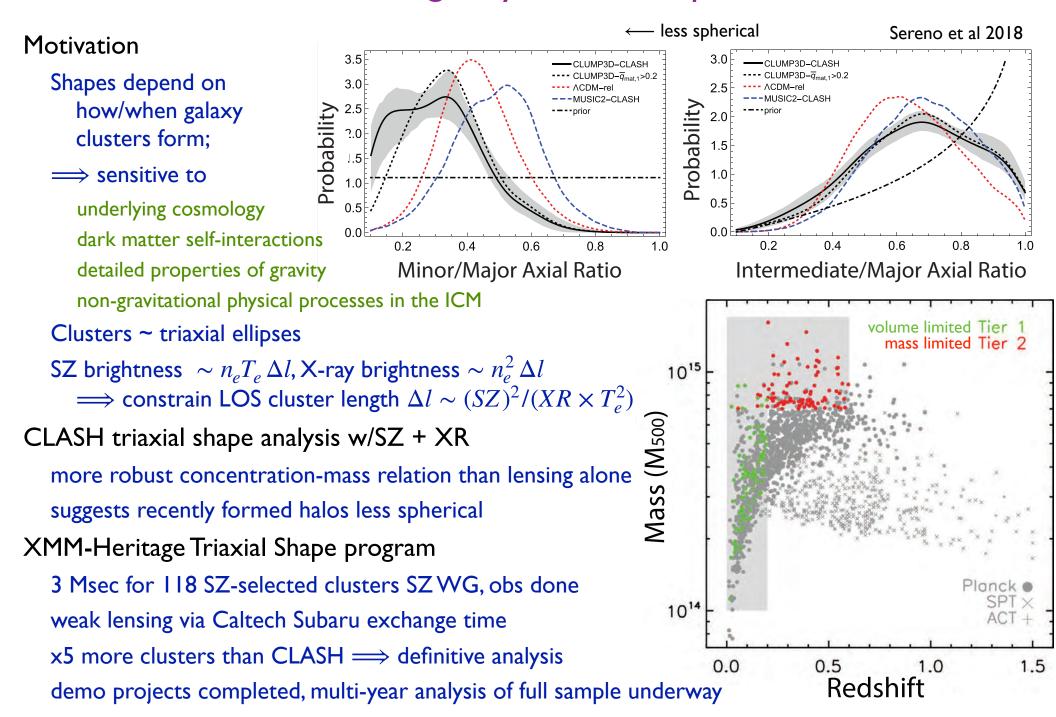
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What is the distribution of galaxy cluster shapes?



CHEX-MATE Results To Date

Triaxial Modeling of A1689

Ph Y4 grad A. Gavidia, former pd J. Kim (→ Asst Prof, KAIST

Mass estimate difference ≫ statistical uncertainties: triaxial modeling needed for 10%-level mass estimates

Concentration affected at ~ statistical uncertainty: potential significant bias in a large sample

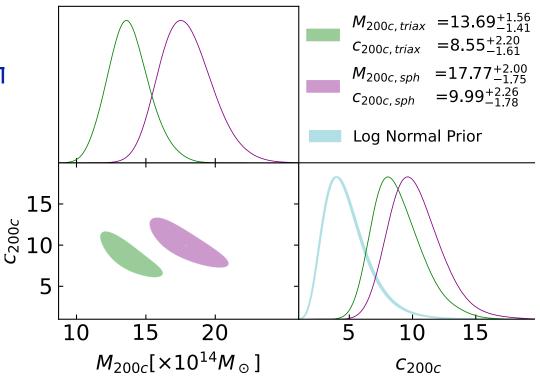
CHEX-MATE systematics

Ay Y3 grad H. Saxena Triaxiality important!

Selection function depends on orientation angle; also elongation

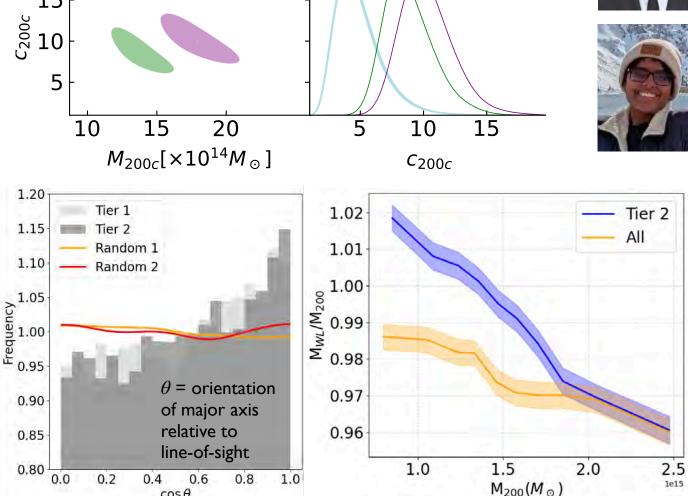
Weak lensing mass estimates biased by up to 2% Up to 5% for Tier 1

Critical for %-level constraints



 $\cos \theta$

13









2025/11/21 — Golwala/Sayers — Ay III

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Two papers published, third has been reviewed!

A&A, 686, A97 (2024) https://doi.org/10.1051/0004-6361/202347399 © The Authors 2024

Astronomy Astrophysics

CHEX-MATE: CLUster Multi-Probes in Three Dimensions (CLUMP-3D)

I. Gas analysis method using X-ray and Sunyaev-Zel'dovich effect data

Junhan Kim^{1,2}, Jack Sayers¹, Mauro Sereno^{3,4}, Iacopo Bartalucci⁵, Loris Chappuis⁶, Sabrina De Grandi⁷, Federico De Luca^{8,9}, Marco De Petris¹⁰, Megan E. Donahue¹¹, Dominique Eckert⁶, Stefano Ettori^{3,4}, Massimo Gaspari^{24,12}, Fabio Gastaldello⁵, Raphael Gavazzi^{13,14}, Adriana Gavidia¹, Simona Ghizzardi⁵, Asif Iqbal¹⁵, Scott T. Kay¹⁶, Lorenzo Lovisari^{5,17}, Ben J. Maughan¹⁸, Pasquale Mazzotta^{8,9}, Nobuhiro Okabe^{19,20,21}, Etienne Pointecouteau²², Gabriel W. Pratt¹⁵, Mariachiara Rossetti⁵, and Keiichi Umetsu²³

Astronomy & Astrophysics manuscript no. main July 16, 2025

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CHEX-MATE: Cluster Multi-Probes in Three Dimensions (CLUMP-3D)

II. Combined Gas and Dark Matter Analysis from X-ray, SZE, and WL

A. Gavidia¹, J. Kim², J. Sayers¹, M. Sereno^{3,4}, L. Chappuis^{5,6}, D. Eckert⁶, K. Umetsu⁷, H. Bourdin^{8,9}, F. De Luca^{8,9}, S. Ettori^{3,4}, M. Gaspari¹⁰, R. Gavazzi^{11,12}, S. Kay¹³, L. Lovisari^{14,15}, P. Mazzotta^{8,9}, G. W. Pratt⁵, E. Rasia^{16,17}, and M. Rossetti¹⁴

A&A, 700, A128 (2025) https://doi.org/10.1051/0004-6361/202555719 © The Authors 2025 Astronomy Astrophysics

CHEX-MATE: The impact of triaxiality and orientation on Planck SZ cluster selection and weak lensing mass measurements

H. Saxena^{1,*}, J. Sayers^{1,*}, A. Gavidia^{1,*}, J.-B. Melin², E. T. Lau^{3,*}, J. Kim^{4,*}, L. Chappuis^{2,17,*}, D. Eckert^{17,*}, S. Ettori^{6,7,*}, M. Gaspari^{12,*}, F. Gastaldello^{8,*}, C. Giocoli^{6,7,*}, S. Kay^{18,*}, L. Lovisari^{8,9,*}, B. Maughan^{19,*}, F. Oppizzi¹¹, M. De Petris^{13,*}, G. W. Pratt⁵, E. Pointecouteau^{10,*}, E. Rasia^{14,15,16,*}, M. Rossetti^{8,*}, and M. Sereno^{6,7,*}

Analysis beginning to calibrate Euclid, which requires 1% accuracy in WL masses!

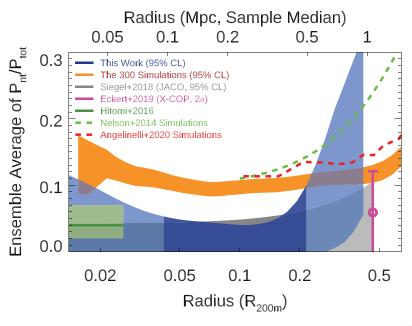


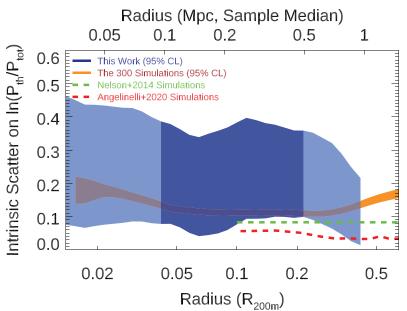




Non-Thermal Pressure → tSZ Deficit

CLASH (16 clusters, ad hoc selection)





Prior results

Weak-lensing + X-ray + Bolocam tSZ for CLASH

Consistency with simulations observed at large radius

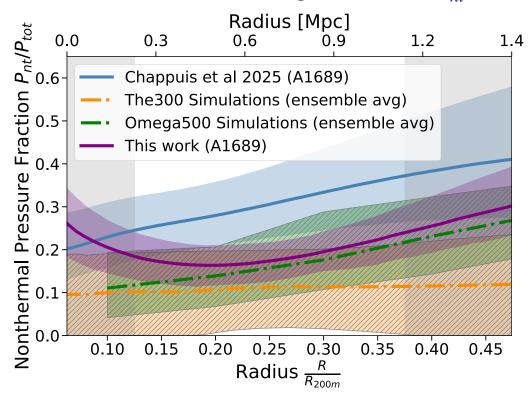
Non-thermal pressure at small radius lower than sims

⇒ There is thermalization not accounted for by sims

CHEX-MATE will test this with more statistical precision and cleaner selection function

Initial CHEX-MATE results

Abell 1689 consistent with being relaxed, low P_{nt}



Sayers et al 202

Bonus: Contraints on Self-Interacting DM

Halo axial ratios tests whether DM is self-interacting (SIDM)

SIDM causes rounding of halos

Could address "core-cusp" problem in dwarf galaxies

Density profiles flatter than expected for non-SIDM

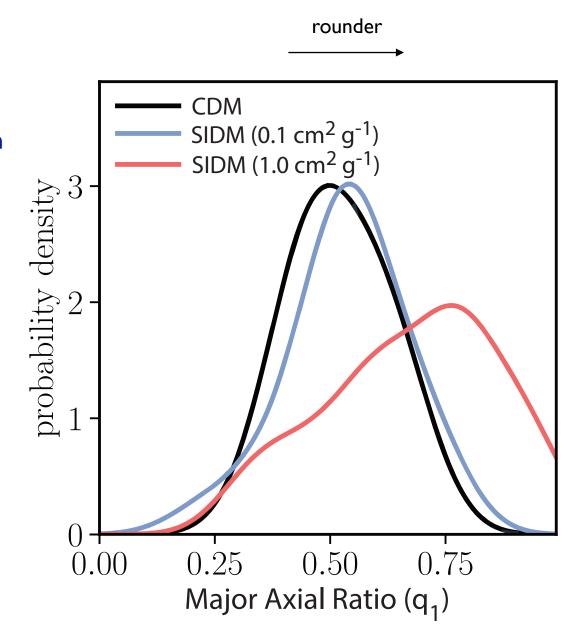
Baryonic systematic limit ability to directly measure

Bullet Cluster geometries constraining but rare

 \lesssim I cm²/g from Bullet

Triaxiality tests provide more statistical power

CHEX-MATE will improve constraint to ±0.15 cm²/g



Question:

What are the dynamics and associated physics processes in cluster mergers?

Motivation:

~ half of a typical cluster's mass is acquired from mergers

Merger velocities are sensitive to cosmology

Interesting merger-driven physics — shocks, sloshing cores, etc.

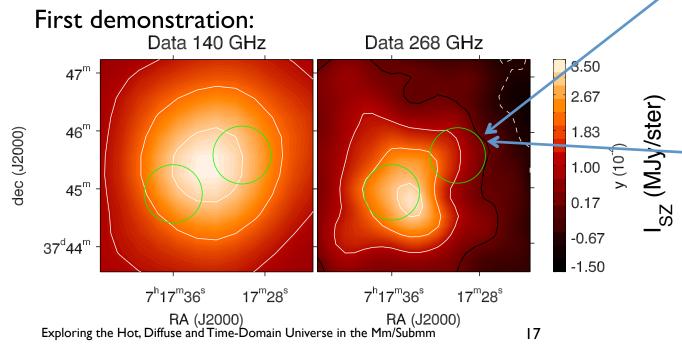
Approach

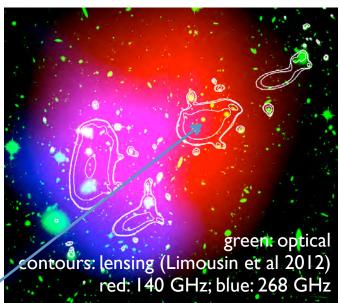
Most studies use plane-of-sky morphology (e.g., Bullet cluster)

Line-of-sight ICM velocity is now become accessible:

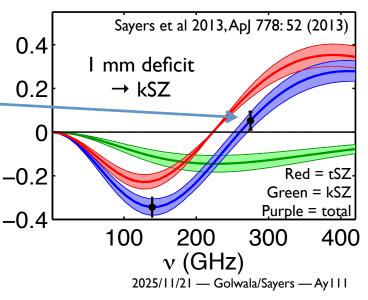
X-ray spectroscopy: XRISM (now), Athena (future)

Doppler shift via kinetic SZ







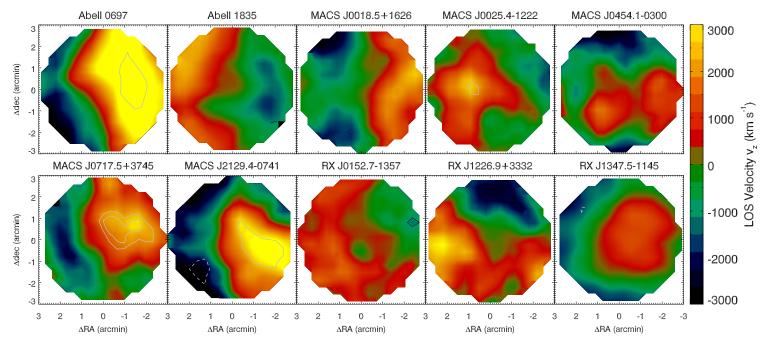


Expanded project:

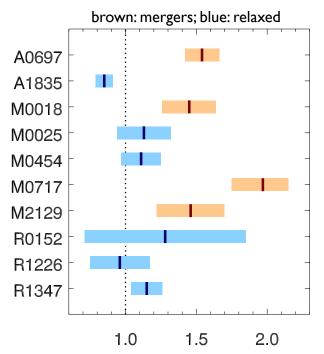
Consistent detection of v_z rms in excess of noise for mergers, none for relaxed clusters

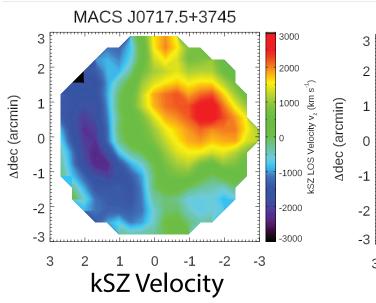
Cluster member v_z via Keck spectroscopy

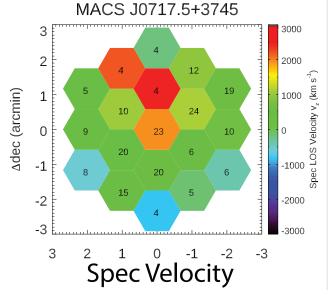
LMT/Toltec better mm-wave data: time allotted



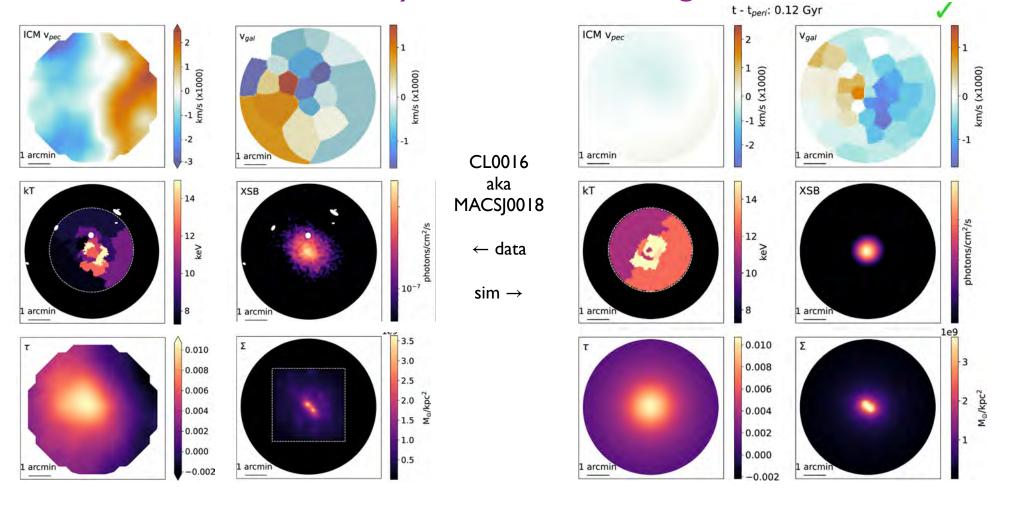
Sayers et al, ApJ 880:45 (2019)







Normalized v₂ rms



Joint Lensing/X-Ray/kSZ/vz modeling of galaxy mergers (Emily Silich, Y5 Ay grad)

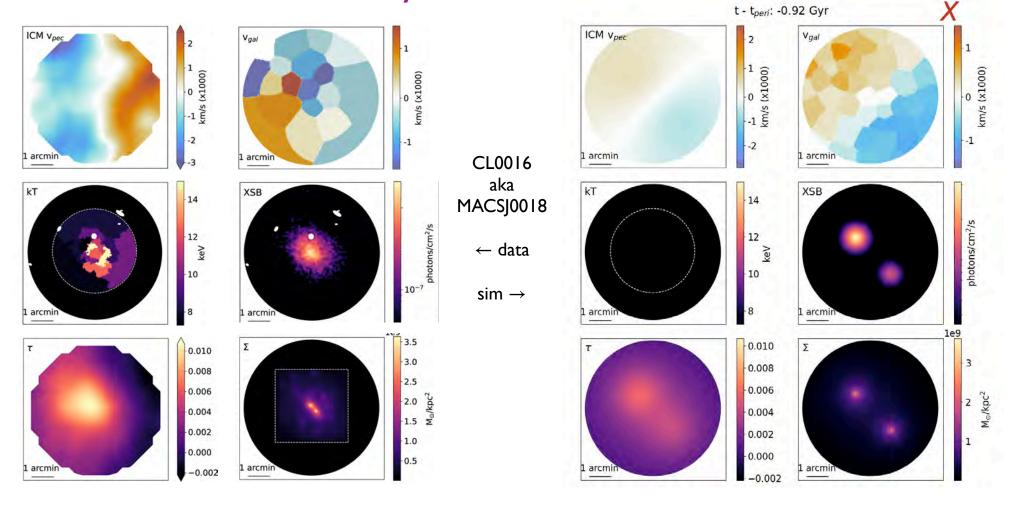
Merger simulations provided by John ZuHone (CfA)

X-ray and spectroscopy reductions initially by collaborators, moving in-house

Forward-model all the data and identify best initial conditions statistically and by eye

Discovered DM-baryon velocity decoupling analogous to spatial decoupling in Bullet Cluster (DM tests!)

Now defining more rigorous statistical tests for sim-data comparisons



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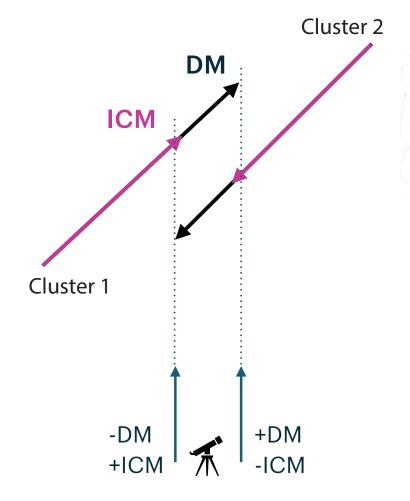
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OPEN ACCESS



THE ASTROPHYSICAL JOURNAL, 968:74 (25pp), 2024 June 20 @ 2024. The Author(s). Published by the American Astronomical Society

https://doi.org/10.3847/1538-4357/ad3fb5



ICM-SHOX. I. Methodology Overview and Discovery of a Gas-Dark Matter Velocity Decoupling in the MACS J0018.5+1626 Merger

Emily M. Silich 1,2 , Elena Bellomi , Jack Sayers , John ZuHone , Urmila Chadayammuri , Sunil Golwala 6, David Hughes⁴, Alfredo Montaña⁴, Tony Mroczkowski⁵, Daisuke Nagai⁶, David Sánchez-Argüelles⁷, S. A. Stanford⁸, Grant Wilson . Michael Zemcov on and Adi Zitrin !!





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Probing ICM Turbulence in A3366 (Merger)

ICM turbulence provides significant non-thermal pressure support (P_{nt}) . What is the physics?

Is it Kolmogorov $(k^{-1/3})$?

What is injection scale?

Large: accretion

Small: galaxy feedback

ICM density fluctuations provide a probe

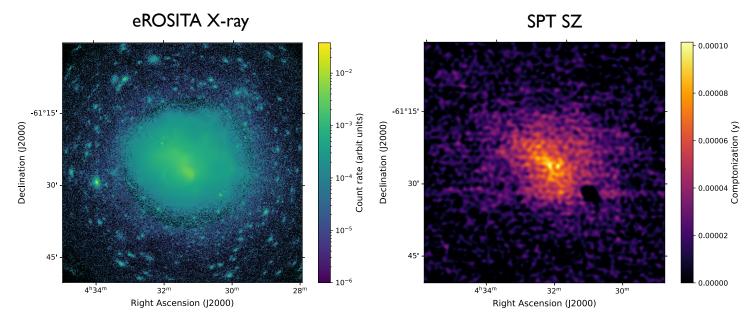
Sims
$$\Longrightarrow \frac{\delta v}{v} \propto \frac{\delta p}{p} \propto \frac{\delta \rho}{\rho}$$

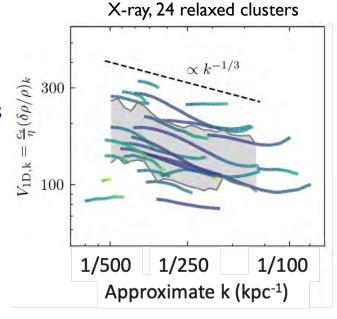
use density (X-ray) and pressure (SZ) fluctuations to measure velocity fluctuations

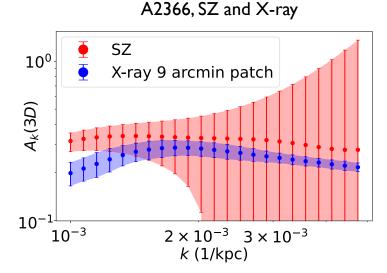
SZ probes to larger radius

$$SZ/X = 1.4 \pm 0.7$$

I consistent with expectations for mergers







A New Explanation for the Cooling Flow Problem: Cosmic Rays

Cooling flow problem

X-ray emission around brightest cluster galaxy at center implies high radiative cooling rate: gas should cool, collapse, and form stars

But this star formation not seen

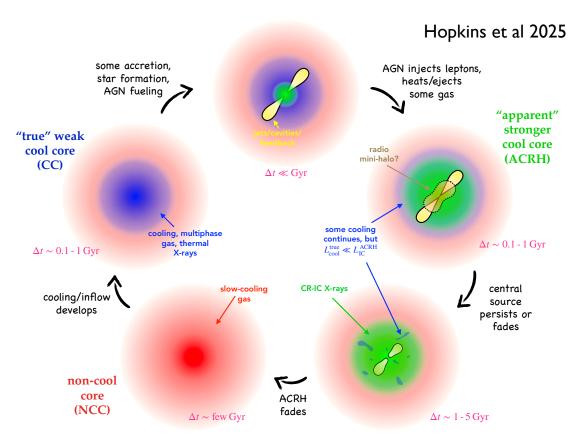
Novel proposal by Hopkins and Quataert:

not thermal bremsstrahlung, but inverse Compton scattering of CMB off ancient 0.1-1 GeV cosmic ray electrons

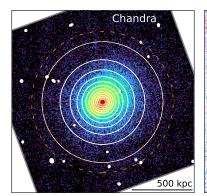
Test by comparing high-resolution SZ-inferred thermal pressure to X-ray

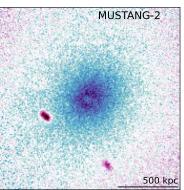
Expect SZ pressure deficit relative to X-ray because X-ray overestimates

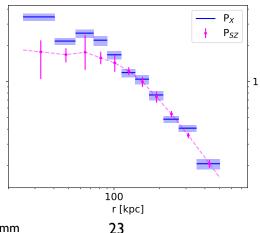
 $\sim 3\sigma$ signal in first test on Zw Cl 3146

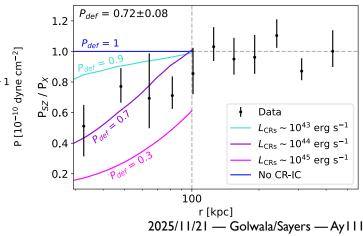


Silich et al 2025









A New Solution to the Cooling Flow Problem: Cosmic Rays

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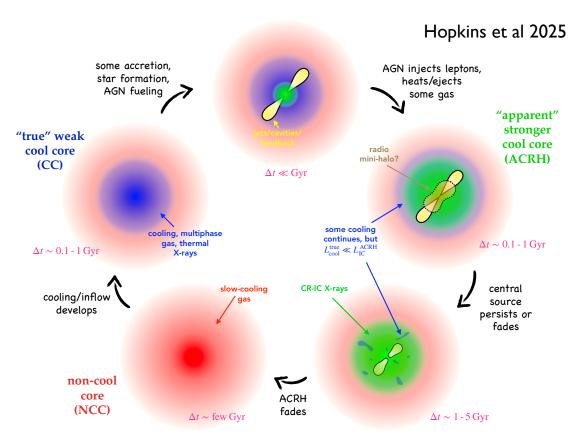
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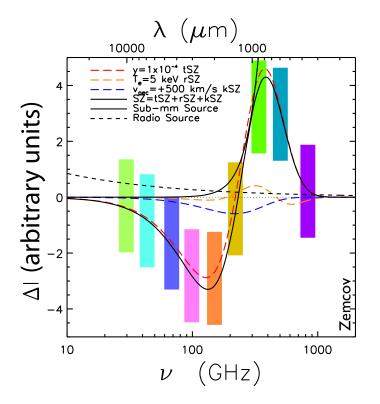
DRAFT VERSION OCTOBER 14, 2025 Typeset using LATEX twocolumn style in AASTeX7.0.1

Exploring a cosmic ray inverse-Compton origin to the SZ-to-X-ray pressure deficit in the cool core cluster ZwCl 3146

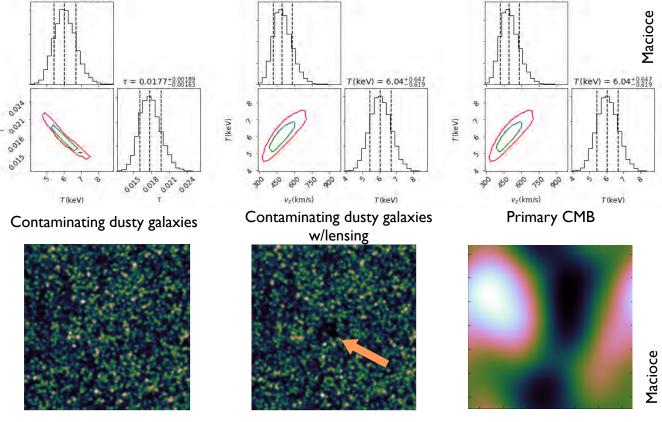
EMILY M. SILICH, JACK SAYERS, PHILIP F. HOPKINS, CHARLES ROMERO, BRIAN MASON, JOHN ORLOWSKI-SCHERER, AND CRAIG L. SARAZIN⁴



Systematics Limits to kSZ Precision

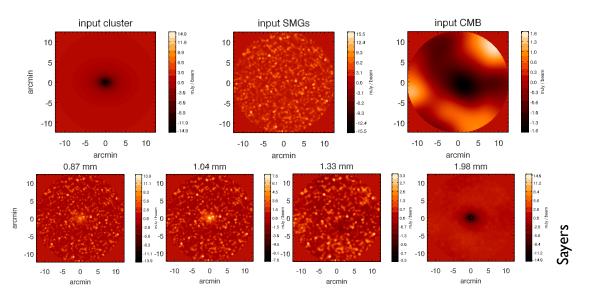


No contaminating galaxies, just tSZ + kSZ + relativistic effects, 10% prior on T_e : $\sigma_v < 100$ km/s $\frac{v_z(km/s) = 496 \pm \frac{965}{71.6}}{|T_a|}$



Multi-band coverage necessary for teasing apart SZ effects and contaminating galaxies, degeneracy between v_{pec} and T_{e}

Ongoing project to simulate ultimate limits to kSZ sensitivity for bulk (cosmological) and internal ICM velocities



The Galaxy-CGM-IGM Connection and the Inefficiency of Star Formation in Galaxies

Feedback: return of ionizing radiation, kinetic energy, and metals to the ISM, CGM, and IGM by massive stars and black holes

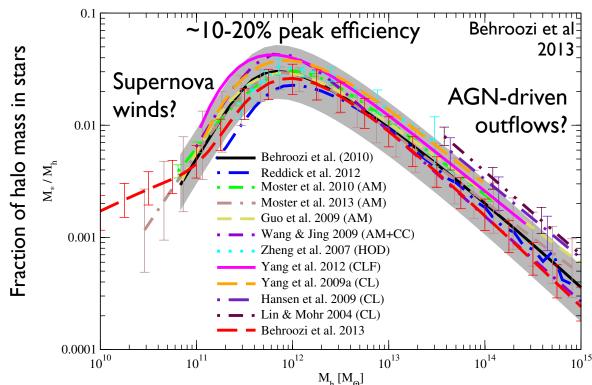
Accretion: An acquisition of gas by the galaxy disk, either from satellites, mergers, the IGM, or a galactic fountain aka recycling Galaxy: a complex system in which baryons cycle through many physical phases

Werk

Star formation remarkably inefficient

Driving of gas out to CGM, stanching of gas inflow believed to limit SF efficiency

CGM and IGM also reservoir for feeding SF



CGM: Circumgalactic Medium where accreting gas meets feedback material perhaps extending to R_{vir}

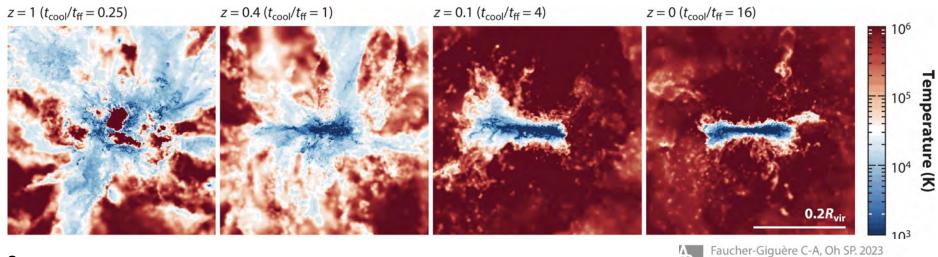
The galaxy-CGM-IGM connection in galaxies and galaxy clusters with SZ:

Thermal SZ calorimetry of hot CGM measures gas that can't form stars: the inefficiency part of the equation

Thermal SZ + X-ray + lensing indirectly measures accretion into cold degrees of freedom that provide support against *G*: also inefficiency

Kinetic SZ directly measures cold degrees of freedom, both circulating and infalling (efficiency and inefficiency)

CGM with the SZ Effect



Specific questions

How efficient is shock heating and thermalization?

What are the residual cold motions/ material?

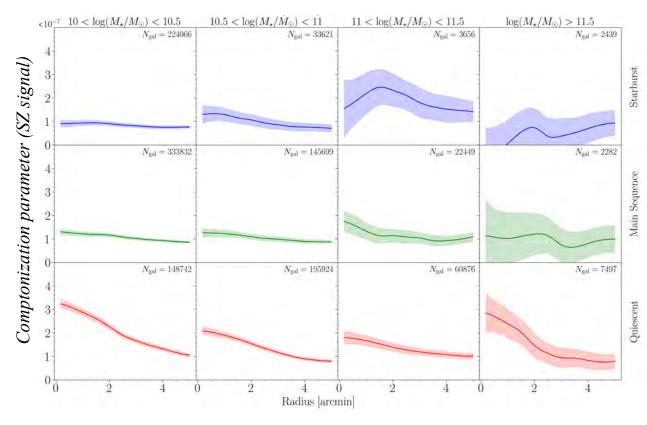
How does ejected energy heat CGM and ICM, escape to IGM?

Analyses now and future:

Stacking using ACT + galaxy surveys
Y. Xie, ShNU grad student

Better statistics with Euclid/Roman/ LSST + Simons Observatory

Lower masses with LMT + existing deep fields, LCT in the future



Annu. Rev. Astron. Astrophys. 61:131-95

Summary of Observational and Forecasting Projects

Triaxial shapes and SIDM

Multi-yr full analysis using the XMM-Heritage CHEX-MATE sample (Saxena)

Non-thermal pressure

Multi-yr full analysis using the XMM-Heritage CHEX-MATE sample (Gavidia)

Merger studies

Multi-yr analysis using existing data, new data coming - Chandra/ALMA/LMT (Silich, White)

ICM turbulence fluctuations

Demonstrate case complete with paper soon, more cases, possible new X-ray data from Einstein Probe (Saxena)

Cosmic Ray Inverse Compton

Demonstrate case complete, more cases, new SZ data coming from GBT (Silich)

WHIM in Large Scale Structure Filaments

Project underway based on eROSITA and Planck data, plus new data coming from Einstein Probe (White)

Cluster Cosmology - AGN and SZ Detection

Pilot study complete with paper soon, more existing data, planned path forward w/VLA/ATCA/ALMA (Saxena)

Cluster Cosmology - Triaxiality and Weak Lensing Mass Calibration

multi-yr collaborative project with UMich, now underway (Gavidia, Saxena)

Dust Within the Intra-Cluster Medium

multi-yr collaborative project with RIT, opportunities related to dust and relativistic SZ

kSZ forecasting

multi-yr project to incorporate instrumental/calibration effects

CGM studies

studies with existing samples underway, can be extended; new data coming soon explore ALMA studies of individual galaxies or stacking using ALMA surveys

Instrumentation

Leighton Chajnantor Telescope (LCT)

Move of Caltech's 10.4 m mm/submm telescope to Chile

Ongoing developments to enable multi-band imaging of SZ and mm-wave time-domain sources on LCT

Multi-scale phased-array antennas to enable measurement of 6 spectral bands in a single focal plane

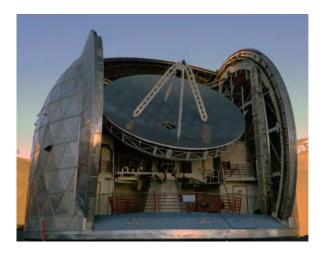
Background-limited microstrip-coupled kinetic inductance detectors (KIDs) to provide excellent sensitivity in all spectral bands

Microstripline and parallel-plate capacitors using I µm thick crystalline silicon to minimize KID two-level-system noise and antenna microstripline loss

Broadband, antireflection-structured, gradient-index silicon optics

Ample opportunities for instrumentation and engineering work with a range of levels of time commitment

Leighton Chajnantor Telescope











Take advantage of new technologies and the world's highest surface accuracy submm telescope to explore new scientific frontiers and build an international partnership

Move 10.4-m, 11 µm rms Leighton Telescope from Hawaii to better site in Chile

Deploy cutting-edge mm/submm instruments

Multiband cameras

"Integral field units" — 3D mappers

Focus on new scientific goals with "whole-observatory" programs

Coherent time-domain astronomy program 300-1000 hr projects focused on major goals

Technology-enabled fully remote operations
Strategic international partnership

Shanghai Normal University Key Lab for Astrophysics: C. Shu

U de Concepcion Center for Astronomical Instrumentation (CePIA): R. Reeves

Caltech

significant contributions by all partners to facility, instrumentation, and science

New Scientific Opportunities in the Sub/mm

Transient and time-domain astronomy

Stellar death — ubiquitous synchrotron emission

A veritable zoo:

massive stars: core-collapse supernovae, low-luminosity and long-duration γ -ray bursts black holes shredding stars: tidal disruption events black holes and white dwarfs accreting material

from jets, outflows, and shocks interacting with circumstellar medium (CSM): bright in mm/submm, self-absorbed in cm

Reflects mass loss prior to explosion

Stellar activity

Cyclotron emission in flaring stars, perhaps due to magnetic reconnection: Exoplanet habitability?

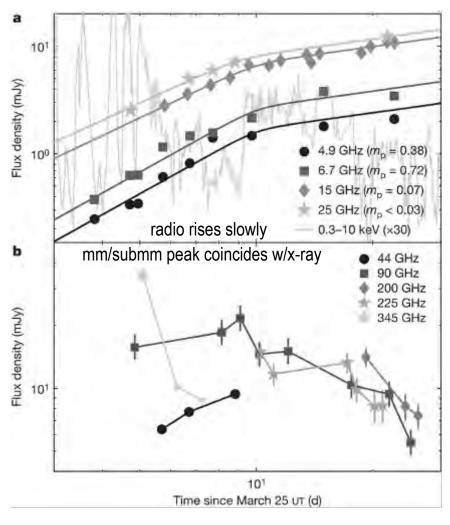
Episodic accretion

Synchotron from active galactic nuclei (AGN: supermassive BH at centers of galaxies) jets: $R_{emission} \sim 1/\nu$, correlated with γ -rays and neutrinos

Varying thermal dust emission from young stellar objects: explains low quiescent luminosity

Tool: multiband measurements of time-varying mm/submm emission

Tidal disruption event Swift J1644+57 (Zauderer et al 2011)

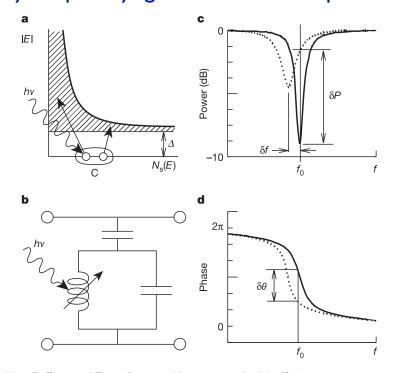


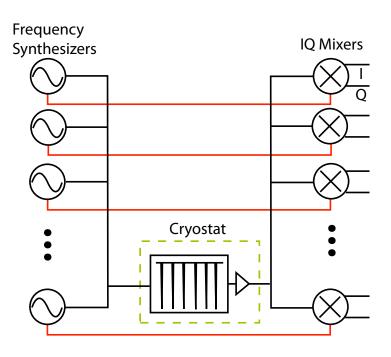
Kinetic Inductance Detectors

Superconductors have an AC inductance due to inertia of Cooper pairs alternately, due to magnetic energy stored in screening supercurrent

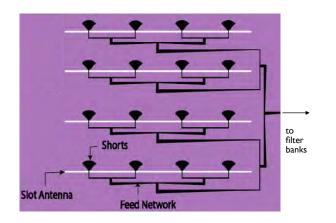
Changes when Cooper pairs are broken by energy input from light Sense the change by monitoring a resonant circuit

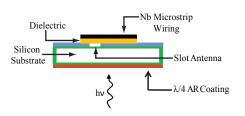
Key point: superconductors provide very high Q ($Q_i > 10^7$ achieved), so thousands of such resonators can be monitored with a single feedline enormous cryogenic multiplex technology relative to existing ones very simple cryogenic readout components



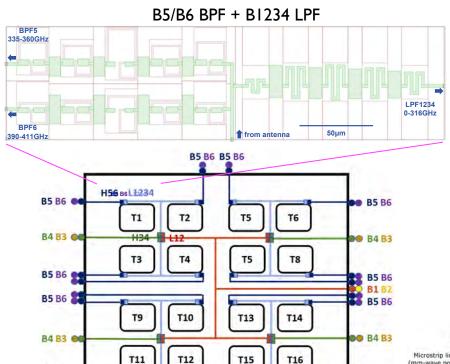


NEW-MUSIC: the Next-generation Extended Wavelength Multiband Submillimeter Inductance Camera





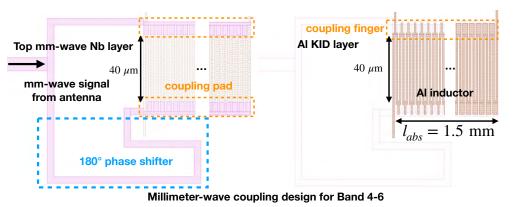
band	ν	Δν
ВІ	90 GHz	35 GHz
В2	I50 GHz	40 GHz
В3	230 GHz	35 GHz
В4	290 GHz	40 GHz
В5	345 GHz	30 GHz
В6	405 GHz	25 GHz



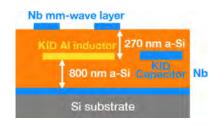
pixel scales with diffraction spot size

B5 B6 B5 B6

B5 B6

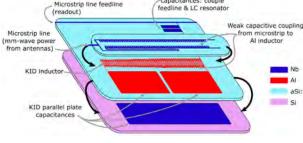


microstrip coupling to a-Si:H embedded KID



small parallel plate

capacitances: couple



Large a-Si:H PPC to yield acceptable TLS noise (can reduce in size)

Golwala et al (SPIE 2012, 2024) Ji et al (SPIE 2014) Shu et al (LTD-19) Martin et al (LTD-20) Defrance et al (PRMat 2024)

Broadband Anti-Reflection-Structured Silicon Optics

Motivation

Crystalline silicon is excellent optical material:

High index

High conductivity

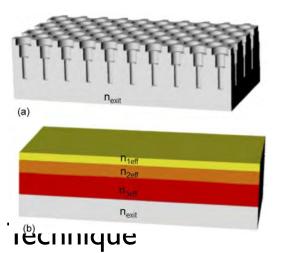
Low loss

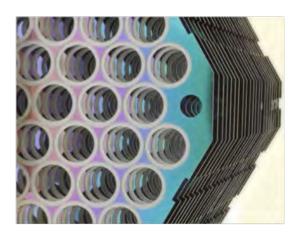
But high index necessitates ARC

Need wide bandwidth ARC for applications

CMB pol: 23-130 GHz, 73-415 GHz (5.7:1)

SZ, mm time-domain: 73-415 GHz (5.7:1)





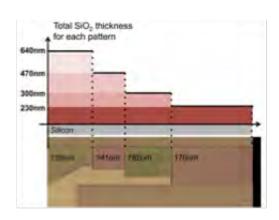
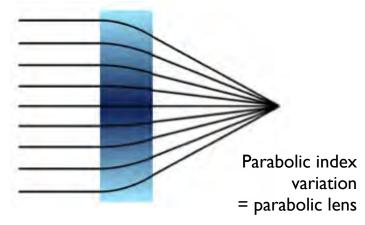
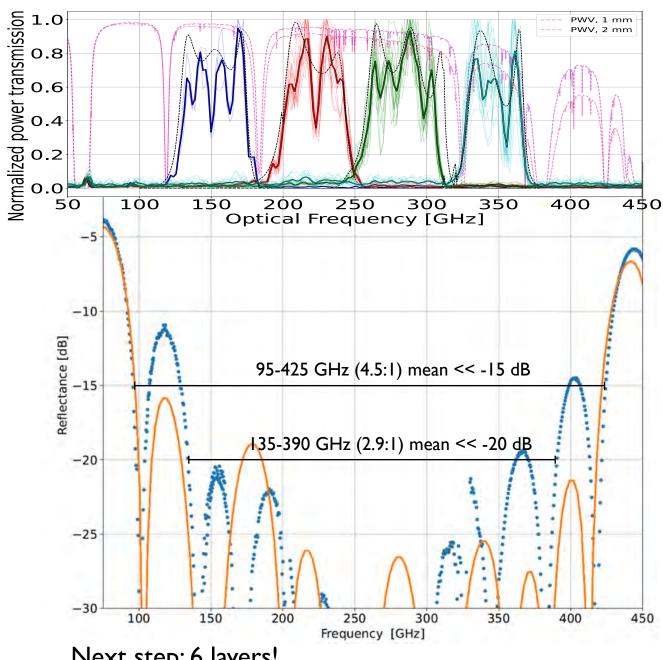


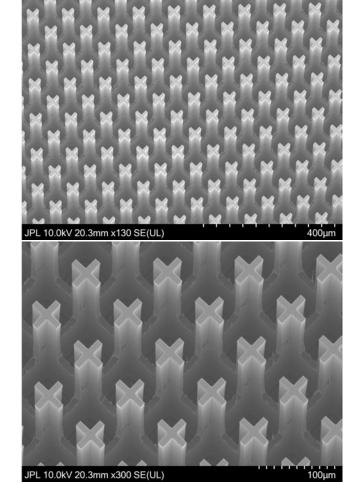
Fig. 5: Each equivalent SiO₂ thickness is calculated for every step of the pattern. Bottom diagram: Visually showing how a thicker mask is needed for shallower etches. Between etches, SiO₂ is uniformly removed over the wafer to expose each silicon etch pattern sequentially.

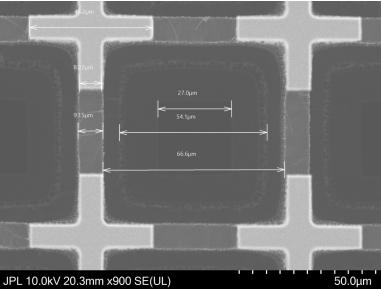


4-Layer AR Demonstration



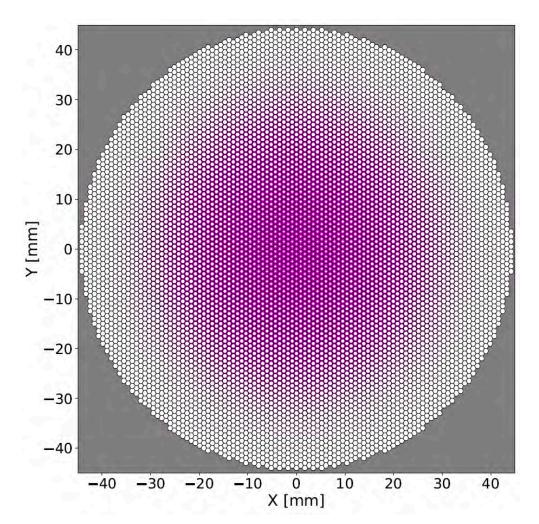
Next step: 6 layers!

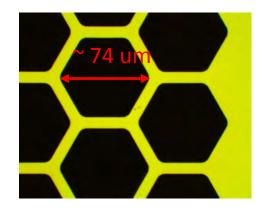


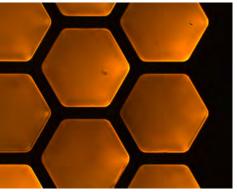


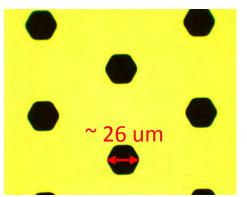
Gradient Index Lenses

Hexagonal hole pattern
Size varying with radius to vary index
I mm thickness wafers
Clamp many together
Fab in process
A couple clever tricks needed...











Gradient Index Lenses

Excellent performance!

5-wafer version:

focal length: 229 mm measured, 238 mm expected

beam waist: 3.8-3.9 mm measured, 3.5 mm expected

T = I within 5%

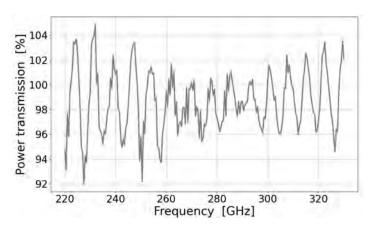
18-wafer version,

f = 75 mm,

waist = 1.6 mm

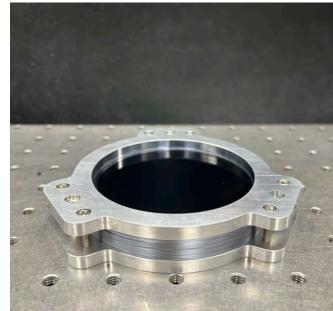
showing good

performance too,
though stronger
fringing to be understood

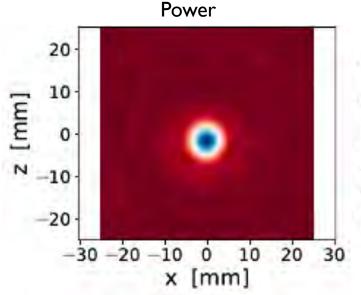


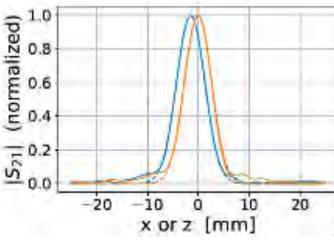
E Field Magnitude

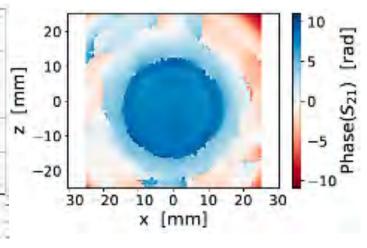
GRIN optic w/16 wafers + 3-layer AR wafers



E Field Phase







Conclusion

Many exciting topics in cluster studies and instrumentation at mm/ submm wavelengths:

Analyses using in-hand and in-process data sets for various cluster science topics

Simulations of ultimate kSZ sensitivity: can we do cosmology with cluster peculiar velocities?

Early efforts to use SZ to study CGM

LCT: A new facility for mm/submm time-domain astronomy, cluster and CGM SZ

Development of detectors and optics for multiple spectral bands

Many graduate opportunities, ranging from pure instrumentation to pure analysis (though a mix is typical and preferred)